

Curing times

FIS V Zero	Maximum processing time		Minimum curing time ¹⁾	
Temperature at anchoring base	t _{work}		t _{cure}	
[°F]	[hrs.]	[min.]	[hrs.]	[min.]
+14 – +23 ²⁾	6	–	72	–
> +23 – 32 ²⁾	2	–	24	–
> +32 – +41 ²⁾	–	45	12	–
> +41 – +50	–	20	6	–
> +50 – +59	–	8	3	–
> +59 – +68	–	5	2	–
> +68 – +77	–	3	1	–
> +77 – +86	–	2	–	45
> +86 – +104	–	1	–	30

1) In wet concrete or water-filled holes the curing times must be doubled.

2) Minimum cartridge temperature +41 °F.

