

Curing times

FIS VW High Speed FIS V FIS VS Low Speed									
Temperature at anchoring base [°F]	Maximum processing time t_{work}			Minimum curing time $t_{cure}^{1)}$					
	FIS VW High Speed	FIS V	FIS VS Low Speed	FIS VW High Speed		FIS V		FIS VS Low Speed	
	[min.]	[min.]	[min.]	[hrs.]	[min.]	[hrs.]	[min.]	[hrs.]	[min.]
+14 – +23 ²⁾	–	–	–	12	–	–	–	–	–
> +23 – +32 ²⁾	5	–	–	3	–	24	–	–	–
> +32 – +41 ²⁾	5	13	–	3	–	3	–	6	–
> +41 – +50	3	9	20	–	50	–	90	3	–
> +50 – +68	1	5	10	–	50	–	60	2	–
> +68 – +86	–	4	6	–	–	–	45	–	60
> +86 – +104	–	2	4	–	–	–	35	–	30

1) In wet concrete or water filled holes the curing times must be doubled.

2) Minimal cartridge temperature +41 °F

