

Curing times

FIS EM Plus Temperature in anchoring base [°F]	Maximum processing time t_{work} [min.]	Minimum curing time ¹⁾ t_{cure} [hrs.]
+23 – +32	240	200
> +32 – +41	150	90
> +41 – +50	120	40
> +50 – +68	30	18
> +68 – +86	14	10
> +86 – +104	7	5

1) In wet concrete or water filled holes the curing times must be doubled.